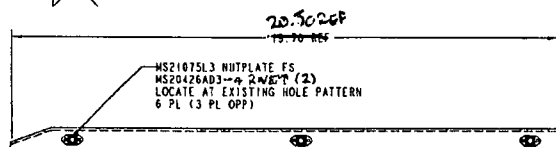
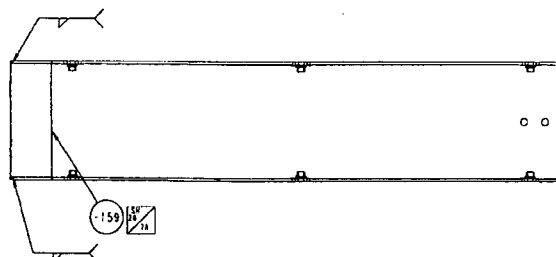
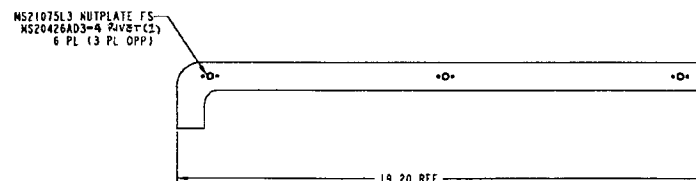
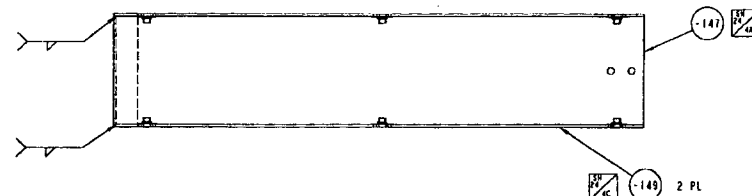
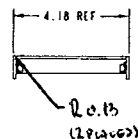


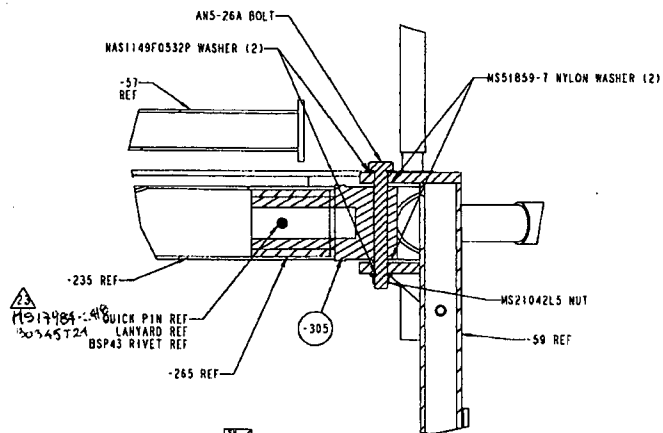
RELEASED



② -71 20 DEGREE BLADE SUPPORT ASSEMBLY  
SCALE 0.500



② -67 90 DEGREE BLADE SUPPORT ASSEMBLY  
SCALE 0.500



DETAIL A  
SCALE 0.750  
(-03 ASSY)

PREMIER AVIATION, INC.  
800 Aviation Parkway, Grand Prairie, Texas 75050  
D805V8 B67-43001  
SCALE: 0.750 SHEET 9 OF 45

ORIGINAL

Date: Tuesday, 21/10/2008 8:16:14 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSY WELDMENT

Job Number: 42754

Part Number: PB674300109

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC21

FINAL INSPECTION/W/O RELEASE



②

Comment: FINAL INSPECTION/W/O RELEASE

Dec 10/29

Job Completion



MF 08-10-29

Date: Tuesday, 21/10/2008 8:16:14 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSY WELDMENT

Job Number: 42754

Part Number: PB674300109

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D344013

Bracket (Supersedes B67-43001-273)



Comment: Qty.: 1.0000 Each(s)/Unit To 2.0000 Each(s)

Bracket

batch:-

41452

MF 08-10-21

14.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- assemble parts on jig DT8814 and weld as per dwg PB67-43001

\*\* ensure no burn thru after welding in tube -235 and -229 only where bushing -265 \*\*\*

CP 08-10-27

SP 08.10.27

15.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08/10/28 (2)

16.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/10/28 (2)

17.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

\*\*\*in detail D, mask in between -311 prior to paint\*\*\*

\*\*\*mask 1.750" on the end of -243 prior to paint\*\*\*

\*\*\*mask inside of D3440-9 prior to paint\*\*\*

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME:

11:25

OVEN TEMPERATURE:

320°

FINISH TIME:

11:55

M102316

FL 08/10/28

(2)

18.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

MF 08/10/28 (2x)

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Carl.

MF 08-10-29

Date: Tuesday, 21/10/2008 8:16:14 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: AFT BLADE FOLD ASSY WELDMENT

Job Number: 42754

Part Number: PB674300109

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PB6743001235

Outer Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Outer Tube

batch:-

41490

mf

08-10-21

7.0

PB6743001229

Outer Tube



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Outer Tube

batch:-

541489

mf

08-10-21

8.0

PB6743001213

Flanged Hook



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Flanged Hook

batch:-

1040040 x 2

mf

08-10-21

9.0

PB6743001311

Restraint



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Restraint

batch:-

B41211

mf

08-10-21

10.0

PB6743001277

Contoured Hinge Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Contoured Hinge Arm

batch:-

B41499 x 2

mf

08-10-21

11.0

PB6743001243

Handle Arm Extension



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Handle Arm Extension

batch:-

B24024 x 1, B4024 x 1

mf

08-10-21

12.0

D34409

Tube Detent Clip Base (Supersedes B67-43)



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Tube Detent Clip Base

batch:-

B41205

mf

08-10-21

Date: Tuesday, 21/10/2008 8:16:14 AM  
User: Melanie Fauteux











# Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	AFT BLADE FOLD ASSY WELDMENT
<b>Job Number</b> :	42754		
<b>Estimate Number</b> :	13503		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB674300109
<b>This Issue</b> :	21/10/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 P.6
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	41363	<b>Drawing Revision</b> :	B1
	<b>Type</b> :	<b>Material</b> :	
	LARGE FAB ASSY	<b>Due Date</b> :	28/10/2008
<b>Written By</b> :		<b>Qty:</b>	2
<b>Checked &amp; Approved By</b> :	<i>MF 08-10-21</i>	<b>Um:</b>	Each
<b>Comment</b> :	Est Rev:A 08-06-25 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PB6743001211	Square Tubing
 		
Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s) Square Tubing batch:- <i>B41487</i> <span style="float: right;"><i>MF 08-10-21</i></span>		
2.0	PB6743001209	Square Tubing
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Square Tubing batch:- <i>B41486 x 2</i> <span style="float: right;"><i>MF 08-10-21</i></span>		
3.0	PB6743001201	Square Tubing
 		
Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Square Tubing batch:- <i>41572 x 4</i> <span style="float: right;"><i>MF 08-10-21</i></span>		
4.0	PB6743001203	Square Tube
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Square Tube batch:- <i>B41789 x 1, B40594 x 1</i> <span style="float: right;"><i>MF 08-10-21</i></span>		
5.0	PB6743001239	Square Tube
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Square Tube batch:- <i>B41917 x 2, B41909 x 2</i> <span style="float: right;"><i>MF 08-10-21</i></span>		